

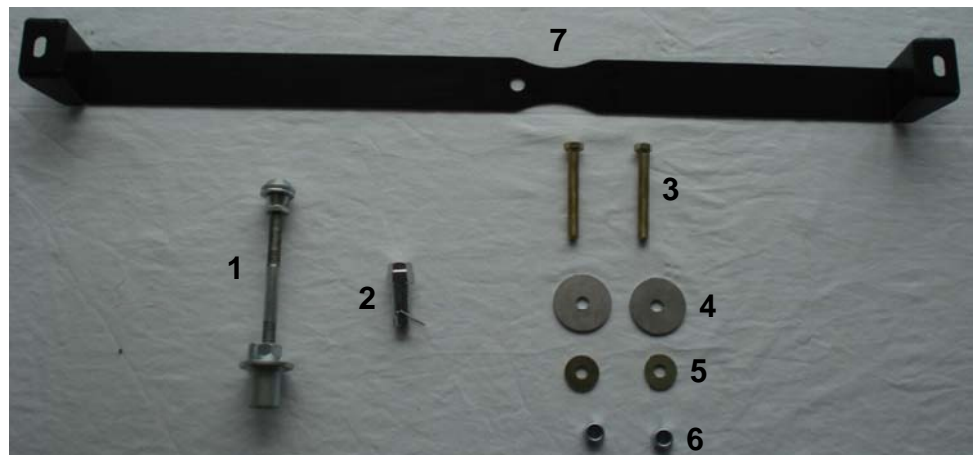


INSTALL TIME: 0.5 hours



This is what you will receive in your kit...

1. 1 x Stud assembly
2. 1 x Lock
3. 2 x M10 bolts
4. 2 x Large washers
5. 2 x Small washers
6. 2 x M10 nyloc nuts
7. 1 x Tank strap



1 GET ORGANIZED

you will need:

- a 17, 19 and 21 wrench

...CONT'D

IMPORTANT WARNING!

IT IS CRITICAL THAT ALL FRONT RUNNER RACKS AND ACCESSORIES BE PROPERLY AND SECURELY ATTACHED TO YOUR VEHICLE. IMPROPER ATTACHMENT COULD RESULT IN AN AUTOMOBILE ACCIDENT, AND COULD CAUSE SERIOUS BODILY INJURY OR DEATH TO YOU OR TO OTHERS. YOU ARE RESPONSIBLE FOR SECURING THE RACKS AND ACCESSORIES TO YOUR CAR, CHECKING THE ATTACHMENTS PRIOR TO USE, AND PERIODICALLY INSPECTING THE PRODUCTS FOR ADJUSTMENT, WEAR, AND DAMAGE. THEREFORE, YOU MUST READ AND UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS SUPPLIED WITH YOUR FRONT RUNNER PRODUCT PRIOR TO INSTALLATION OR USE. IF YOU DO NOT UNDERSTAND ALL OF THE INSTRUCTIONS AND CAUTIONS, OR IF YOU HAVE NO MECHANICAL EXPERIENCE AND ARE NOT THOROUGHLY FAMILIAR WITH THE INSTALLATION PROCEDURES, YOU SHOULD HAVE THE PRODUCT INSTALLED BY A PROFESSIONAL INSTALLER SUCH AS A QUALIFIED GARAGE OR AUTO BODY SHOP.

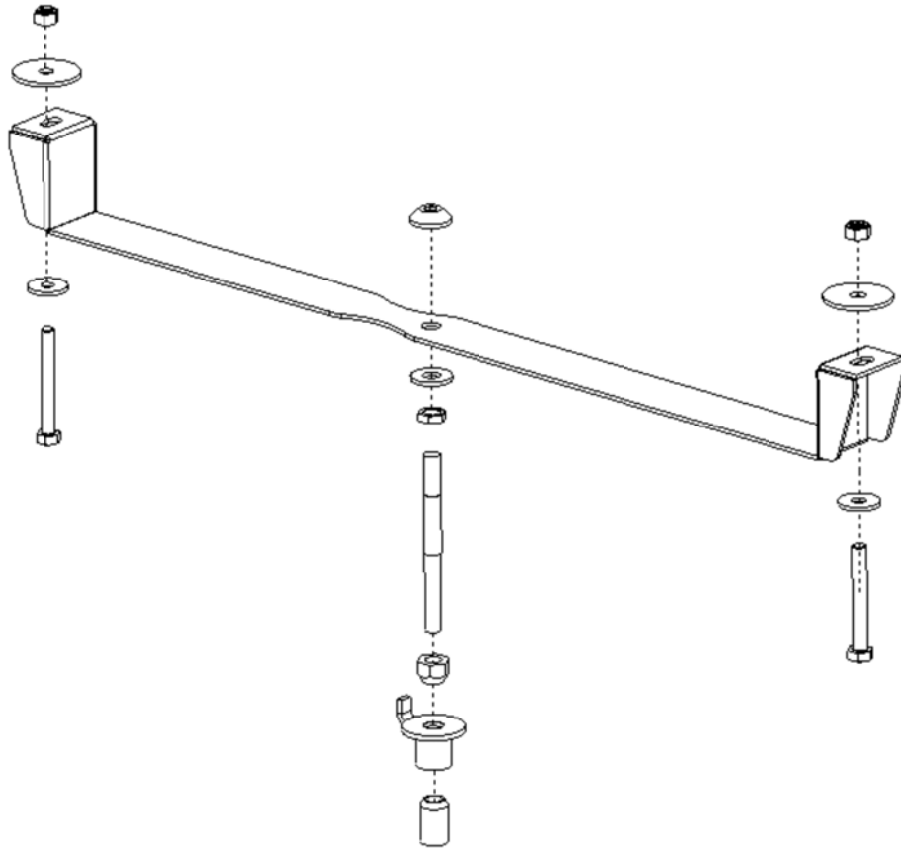
2

MOUNTING YOUR TANK STRAP

A)

Remove your spare wheel from your vehicle.

Below is an exploded view of how the tank bracket fastens to the chassis. There are large holes in the chassis which mount the support brackets on either end of the tank strap. Fasten the tank strap bracket using the M10 bolts, nuts and washers.



3

A)

Once the support bracket is fastened, and your stud assembly is in position, lift your spare wheel into position. The wheel needs to be maneuvered so that the stud assembly (item 1) lines up with one of the mounting holes in the spare wheel.

Use your Toyota's tightening tool too shorten the chain whilst keeping your spare wheel in the correct orientation. Ensure that your spare wheel is tight against the tank.

B)

Use your key and a number 19 wrench, to tighten the lock onto the shaft assembly. Keep your key in a safe place, and remember to keep a 19 wrench handy.

4

**CHECK OUT OUR WEBSITE OR DEALER
TO PURCHASE OTHER ACCESSORIES
FOR YOUR VEHICLE**

WWW.FRONTRUNNEROUTFITTERS.COM

5

TAKE A TRIP

A)

After your first adventure, check the tension on all the bolts and screws and re-tighten where needed. You'll find a small amount of settling has happened.



Modifying your vehicle involves some risks and may void certain aspects of your vehicle's warranty.

© 2011 Front Runner Outfitters, Inc.